

Inspection Report

GENERAL INFORMATION

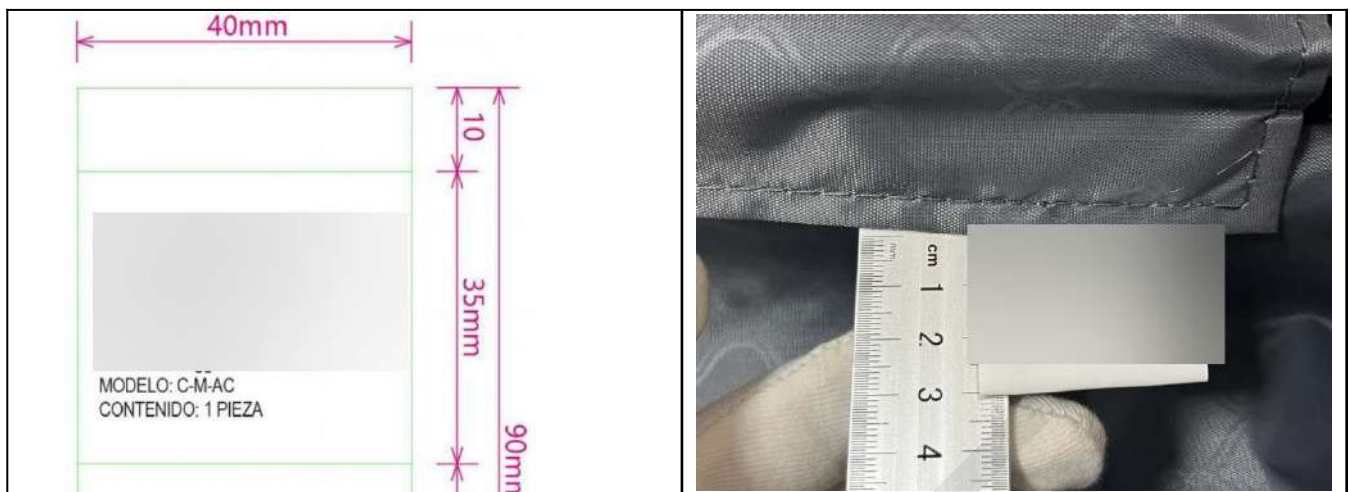
Client Name	Withheld for this sample		
Factory Name	Withheld for this sample		
Factory Address	Dongguan, Guangdong Province, China		
Product Name	Suitcase		
Item Number	C-M-AC		
P.O. Number	-		
Order Quantity	3000pcs		
Actual Finished Quantity	3000pcs		
Inspection Type	☐ IPC ☐ DUPRO ☒ PSI ☐ Re-Inspection ☐ Full Inspection		
Inspector(s)		Sample Available	☐ Yes ☒ No
Inspection Started at	2026-05-15	Inspection Completed at	2026-05-15

BRIEF REPORT

Overall Conclusion	Pending						
Inspection Standard	ANSI/ASQ Z1.4 Single Sampling Plan: AQL Level II			Defects	Critical	Major	Minor
				AQL	0	2.5	4.0
				Sample size	125pcs		
				Max	0	7	10
				Found	0	0	6
Brief Findings	A. Bulk Summary (Link to details)	Conform	Not Conform	Pending	Remark 1		
	B. Packing Information (Link to details)	Conform	Not Conform	Pending	Remark 2		
	C. Workmanship (Link to details)	Conform	Not Conform	Pending	Remark 3		
	D. Defects Disposal (Link to details)	Conform	Not Conform	Pending	/		
	E. Product Details (Link to details)	Conform	Not Conform	Pending	Remark 4		
	F. Field Test (Link to details)	Conform	Not Conform	Pending	Remark 5		
Remarks	1. 100% finished and packed. 2. No packing information were provided for reference, please refer to the actual pictures. 3. Total sampled 125pcs, found 6pcs minor defects. 4. The exposed label is 35MM, but the actual size is 30MM. 5. Do not allow to conduct destructive tests, trampling, or loading and unloading on stairs.						

Remark 4- The exposed label is 35MM, but the actual size is 30MM.

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A. BULK SUMMARY

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Nr.	Item Number	Completed quantity			Semi-Finished Quantity/Pcs	Actual Finished Quantity/Pcs
		Packed/Pcs	Unpacked/Pcs	Total packed Carton/Ctns		
1	C-M-AC	3000	0	3000	0	3000
Total		3000	0	3000	0	3000
Remarks			100% finished and packed			

B. PACKING INFORMATION

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Nr.	Item Number	Packing Details	Carton Size	Carton Weight	Inner Packing Size	Inner Packing Weight
1	C-M-AC	A product is placed in a plastic bag, and a plastic bag is then placed in an outer box.	39*20.8*57.3cm	3.11kg	/	/

C. WORKMANSHIP

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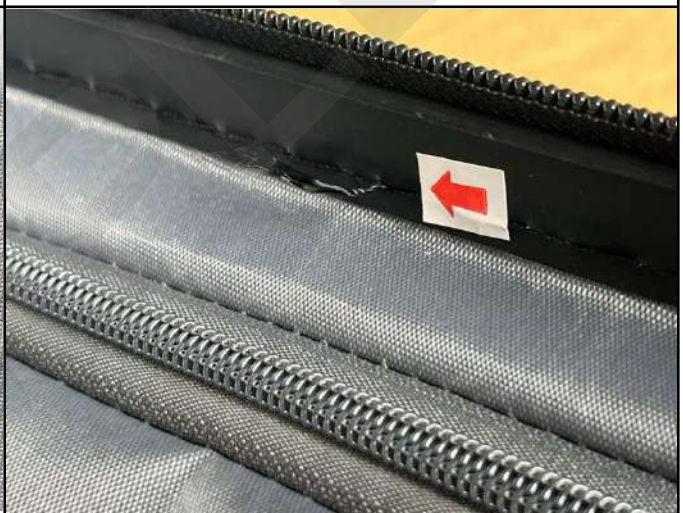
ANSI/ASQZ1.4-2008, Single Sampling Plan:

Quality Standard	Acceptance Quality Limit (AQL):			Sample Size
	Critical	Major	Minor	
AQL level II	AQL 0	AQL 2.5	AQL 4.0	125pcs

Nr.	Item Number	Sample Size	Defect Description	Critical	Major	Minor	Defects Rate
1	C-M-AC	125	Dirty mark	0	0	3	2.40%
2			Glue leakage	0	0	2	1.60%
3			Thread residue	0	0	1	0.80%
Total Defects Found:				0	0	6	4.80%
Max Allowed:				0	7	10	/

Defects- C-M-AC

	
Dirty mark-minor	Dirty mark-minor

	
Dirty mark-minor	Glue leakage-minor
	
Glue leakage-minor	Thread residue-minor

D. DEFECTS DISPOSAL

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Nr.	Item Number	Defect Description	Data records			
			Defect Quantity	Handled on Site	Promise to Handle	Not Handled
1	C-M-AC	Dirty mark	3	3	0	0
2		Glue leakage	2	2	0	0
3		Thread residue	1	1	0	0

E. PRODUCT DETAILS

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Product Measurement Data					
Item	Item Number	Type	Sample Nr.	Size	Net Weight
1	C-M-AC	Main	Required	/	/
			Sample 1	39.1*19.8*54.9cm	2.59kg
			Sample 2	39.1*19.8*54.8cm	2.59kg
			Sample 3	39.1*19.9*54.9cm	2.59kg

F. DATA MEASUREMENT / FIELD TEST

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Nr.	Product	Field Test	Test Requirement	Quantity	Conclusion
1	C-M-AC	Catorm drop test	Perform standard carton drop test (drop height: 1kg-9kg @76.2cm/9kg-18kg@61cm/18kg-27kg@46cm/27kg-45kg@30cm/45kg-68kg@20cm) , the product should not be damaged after the test	1 ctn	Pass
2		Fuction test	Perform actual functional test according to the user manual,The product shall perform without any failure as described	125pcs	Pass
3		Horizontal test	Place the product on a flat horizontal surface and check its stability and operation. The product shall remain stable and function normally without tipping or abnormal movement.	8pcs	Pass
4		Load test	Apply the specified load on the product as per standard. The product shall withstand the load without deformation, breakage or functional failure.	8pcs	Pass
5		Rub test	Rub the product surface with specified material under defined pressure and cycles. No significant fading, pilling, coating damage or color transfer shall occur.	8pcs	Pass
6		Smell test	Open the package and smell the product close, no chemical smell is allowed	125pcs	Pass
7		Stitch length check	Measure the stitch length of the product with a ruler. The stitch length shall comply with the specified requirement, with no loose threads or skipped stitches.	8pcs	Pass
8		Strain relief test	Apply a specified pulling force to the cable/connection parts to check strain relief. The connection shall not loosen, break or expose wires under the test force.	8pcs	Pass

APPENDIX: INSPECTION PHOTOS

Packing & Product details & Size- C-M-AC



Carton View



Carton View



Carton View



Carton View

 Item: C-M-AC Size: 20" Color: ☐ WHITE Qty: 1 PCS N.W. 2.6 KG G.W. 3.2 KG MEAS: 39.5*20.5*56CM MADE IN CHINA	 Item: C-M-AC Size: 20" Color: ☐ WHITE Qty: 1 PCS N.W. 2.6 KG G.W. 3.2 KG MEAS: 39.5*20.5*56CM MADE IN CHINA
Carton View	Carton View
 MADE IN CHINA DO NOT OPEN WITH A KNIFE	
Carton View	Open Carton View
	

Inspection Report

5-Ply	Packing View
	
Packing View	Packing View
	
Packing View	Packing View



Packing View



Packing View



Product View



Product View



Inspection Report

Product View	Product View
	
Product View	Product View
	
Product View	Product View



Product View



Product View



Product View



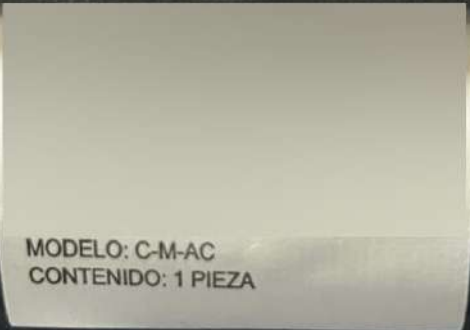
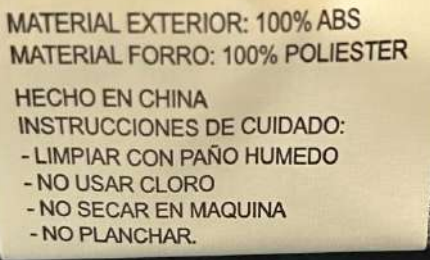
Product View



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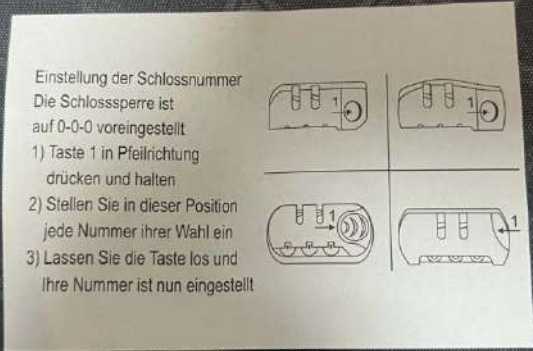
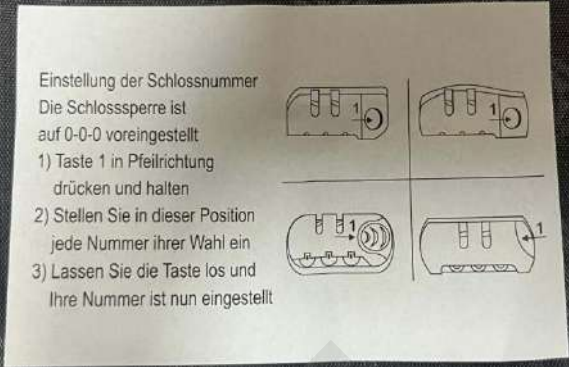
Product View	Product View
	
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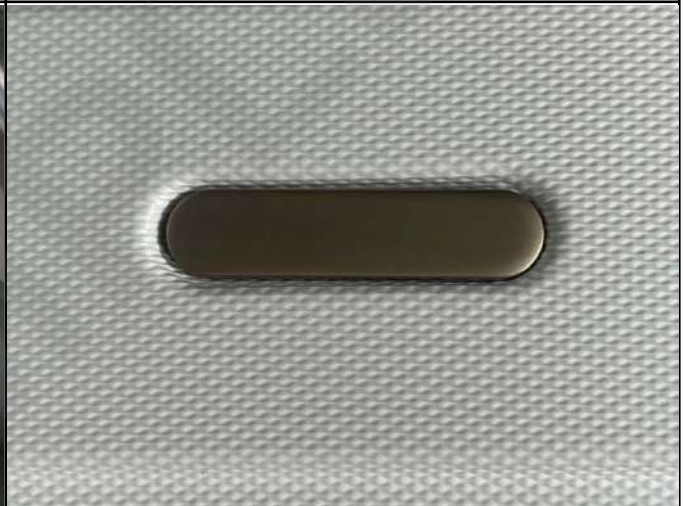
Product View



Product View



Product View



Product View



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Product View	Carton Weight Check
	
Carton Weight Check	Carton Size Check
	
Carton Size Check	Carton Size Check



Carton Size Check



Carton Size Check



Carton Size Check



Product Weight Check



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Product Weight Check	Product Size Check
	
Product Size Check	Product Size Check
	
Product Size Check	Product Size Check



Product Size Check



Product Size Check

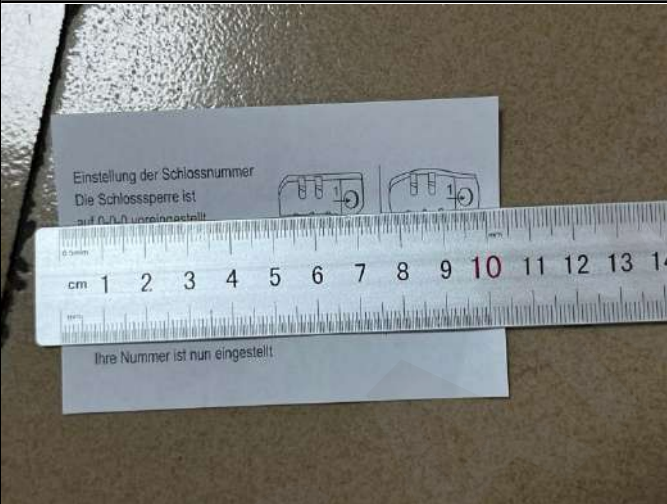
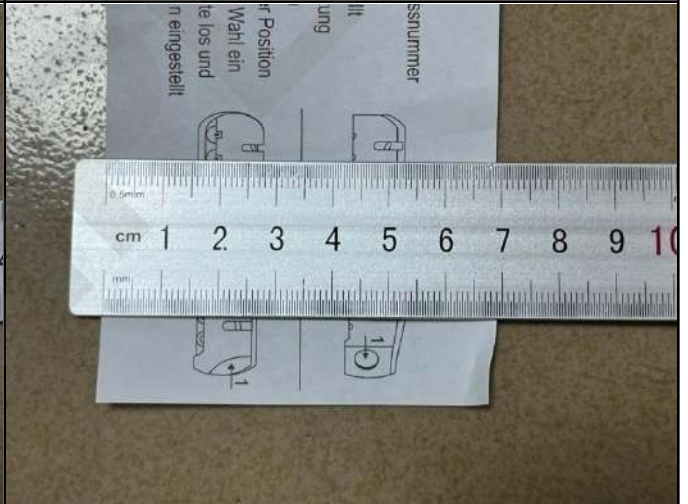


Product Size Check



Product Size Check



Product Size Check	Product Size Check
	
Product Size Check	Product Size Check
	
Product Size Check	Product Size Check

Field Tests Photos



Caton drop test



Caton drop test



Catorm drop test



Catorm drop test



Catorm drop test



Fuction test



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Fuction test	Fuction test
	
Fuction test	Fuction test
	
Fuction test	Fuction test



Fuction test



Fuction test



Fuction test



Fuction test



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Fuction test 	Horizontal test 
Load test 	Load test 
Load test	Load test



Load test



Load test



Load test



Load test



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Rub test	Rub test
	
Smell test	Stitch length check
	
Strain relief test	Strain relief test

	
Strain relief test	Strain relief test
	
Strain relief test	Strain relief test
	N/A



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Strain relief test	N/A
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SAMPLE

APPENDIX:OTHER PHOTOS

Others



Finished Goods



Finished Goods



Finished Goods



Finished Goods



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Sampled Products 	Sampled Products 
Sampled Products 	Sampled Products 
Sampled Products	Factory Gate

----- END OF THIS REPORT -----